



Block Island Wind Farm CVA

Status of verification activities

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February 10, 2015



Overview of Phases

Design Verification

- Site Assessment – Complete
- Design Basis – Complete
- Load Simulation – in Process
- Detailed Design – in Process

Manufacturing Verification

- Jacket Fabrication – in process
- Wind Turbine Manufacturing – in process

Site Assessment

Inputs

- Meteorological Reports
- Metocean Reports
- Geophysical Survey
- Geotechnical Survey
- Geotechnical Interpretation Reports
- Applicable laws, lease and permits
- Interconnection requirements

Analysis

- Annual wind characteristics
- Extreme event analysis
- Directional Joint probability analysis
- Geotechnical and Geophysical data collection
- Soil-Pile interaction: pile capacity, P-y, T-z, Q-z curves

ABS Deliverables

ABS BIWF Report - Site Assessment Verification 2014-11-26-ro

Design Basis

Inputs:

- Designers' interpretation of design inputs based on site assessment
- Preliminary Design

Substructure – Keystone

Substructure Design Basis
Preliminary Design Report
Preliminary Design Drawings

Wind Turbine – Alstom

Tower Structure Design Basis
Tower Internals Design Basis
Wind Conditions
Turbine General Description
Technical descriptions BIWF site-specific equipment

Analysis

- Review of regulations and standards applied

- Reduction of wind and ocean data

 - Wind bins and annual probability distribution

 - Wind, wave, and current direction distribution

 - Extreme event modeling

ABS Deliverables

- ABS BIWF Report - Design Basis Review - 2014-12-08-ro

Load Simulation

Inputs

Substructure – Keystone

- DLC list

- Modeling and Analysis Methodology

- Data exchange with Turbine designer

- Model Calibration

- Natural Frequency Analysis to determine driving location

- SACS Input files

 - Structure, soil, wind, wave, and current definition, marine growth

- SACS Output files

- Load Reports

Load Simulation

Inputs

Wind Turbine – Alstom

- DLC list

- Modeling and Analysis Methodology

- Data exchange with Substructure designer

- Model Calibration

- Bladed Input files

 - Structure, soil stiffness matrix, 3-d wind field,
wave and current definition, marine growth

- Bladed time series

 - sea surface profile, interface loads

- Load Reports

Load Simulation

Analysis

- DLC list – consistency with site assessment data

- Modeling and Analysis Methodology

 - Best practice

 - Best available tools

 - Simplification– acceptable when results are conservative

- Detailed comparison of SACS and Bladed models

 - Structural properties

 - Wind, wave, and current definition

 - Dynamic response

 - Loop 1 – errors found – soil coordinate systems, export SACS to Bladed

 - Corrected in Loop 2

- Results

 - Compare ULS and FLS results from Loop 2

ABS Deliverables

- ABS BIWF - Calibration Verification Report

- ABS BIWF – Load Report – **Expected March 2015**

Load Simulation – ABS Independent Modeling

Overview

- Turbine and structure are modeled in Bladed and SACS with different levels of detail
- Time domain simulations according to the DLC list
 - Xxx ULS simulations
 - Xxx FLS simulations
- Force time histories at the tower base flange are output from Bladed to SACS to apply turbine and tower aerodynamic and operational loads to the substructure
- Sea surface profiles are output from Bladed to SACS for identical wave definition

Load Simulation – ABS Independent Modeling

Bladed

- Integrated turbine, tower, and jacket structure modeled as beam elements
- 3-d wind field
- Blade aerodynamic characteristics
- Combined wind and wave forces
- Turbine operational behavior modeled in detail
- Soil-structure interaction is modeled as a 3-d stiffness matrix
- Substructure complex members (grouted members, racetrack) are modeled with equivalent mass, stiffness, moments of inertia
- Full capture of combined environmental, operational, and dynamic loading
- Bladed results are used for tower site specific design

Load Simulation – ABS Independent Modeling

SACS

- Integrated tower and jacket structure modeled as beam elements, RNA included as a point mass for natural frequency analysis
- Mode shapes include tower and RNA dynamics
- Wave definition identical to Bladed
- Piles and grouted members are included in structural model
- Soil-pile interaction modeled with P-y, T-z, and Q-z curves applied along the pile
- Wind, operational, and dynamic loading from RNA and tower is input from Bladed at the tower bottom flange
- Hydrodynamic and dynamic loading on the
- Bladed results are used for tower site specific design

Load Simulation – ABS Independent Modeling

Bladed

Use Alstom .prj file with encrypted blade

Use Alstom encrypted turbine and pitch controller .dll

RNA and controller must be consistent with type certified design

Tower is site specific design by Alstom

Substructure is site specific design by Keystone

ABS Reports

ABS BIWF Report - Site Assessment Verification 2014-11-26-ro

ABS BIWF Report - Design Basis Review - 2014-12-08-ro

ABS BIWF Report – Calibration Verification 2014-02-23-ro

ABS BIWF Report – Blade Manufacturing Verification

ABS BIWF Report – Jacket Flange Manufacturing Verification

ABS BIWF Report – TP Manufacturing Verification

ABS BIWF Report – Jacket Pile Manufacturing Verification - **DRAFT**

ABS BIWF Report – Casting Manufacturing Verification - **DRAFT**

Challenges

Next Steps